

**Work Order ID 52775**

Page 1

October 14, 2009 9:57:44 AM

Item ID: D2199-25

Accept



Setup Start



Revision ID: E1

Stop



Item Name: Strut Details

Start Date: 14/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 28/10/2009 Req'd Qty: 4.00



Customer:

**Reference:**Approvals: Process Plan: *RF*

Date: 09/10/14

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D2199	Rev E1

100

0.00



Brake NC

Memo

0.00

Punch per Dwg D2199 and Spec Contol Dwg D2638

*SB 09/10/21*
*4 6*

110



Small Fab

Memo

0.00

Deburr

*M. 09/10/26*
*(4x)*

120



QC

QC5- Inspect part completeness to step on W/O

0.00

Quality Control

Memo

0.00

*→ S 09/10/27*
*(4x)*
*4*

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Start Date: 14/10/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 28/10/2009 Req'd Qty: 4.00



Customer:

**Reference:**

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130



White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel

0.00

→ 1112260

09/10/28

X4

Q

Powdercoat

Powder Coating

Memo

POWDER COAT:  
Start Time: 7:30 AM  
Oven Temperature: 400°  
Finish Time: 8:00 AM

140



QC3- Inspect Part Finish

0.00

MD 09/10/28

X4

QC

Quality Control

Memo

0.00

150



Identify as per dwg &amp; Stock Location:

264

0.00

9/10/28

X4

SF

Packaging

Packaging

Memo

0.00

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October 14, 2009 9:57:44 AM

Item ID:	D2199-25	Accept		Setup	Start	
Revision ID:	E1				Stop	
Item Name:	Strut Details					
Start Date:	14/10/2009	Start Qty: 4.00		Cust Item ID:		
Required Date:	28/10/2009	Req'd Qty: 4.00		Customer:		

**Reference:**

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
						Stop	
	QC:	Date:	SPC (Y/N):	Date:			

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160 	QC21- Final Inspection - Work Order Release	0.00							<i>09/10/29 JJ</i>
QC Quality Control	Memo	0.00							<i>BB 09/10-28</i>

# Picklist Print

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Page 1

Work Order ID: 52775



Parent Item: D2199-25RevE1



Parent Item Name: Strut Details

Start Date: 14/10/2009

Required Date: 28/10/2009

Comments:

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased		No		100	f	429.6711	7.0876			

304 RD Tube .750 x .049W

Warehouse Loc Qty Loc Code

Location

Main Warehouse

MAT	429.6711	
107518	2.77	
108498	0	
109314	8.5	
110113	0.73	
110271	0.03	
111096	9	
111457	11.43	
112652	127.89	
112800	269.3211	

8

4 80 09/10/201

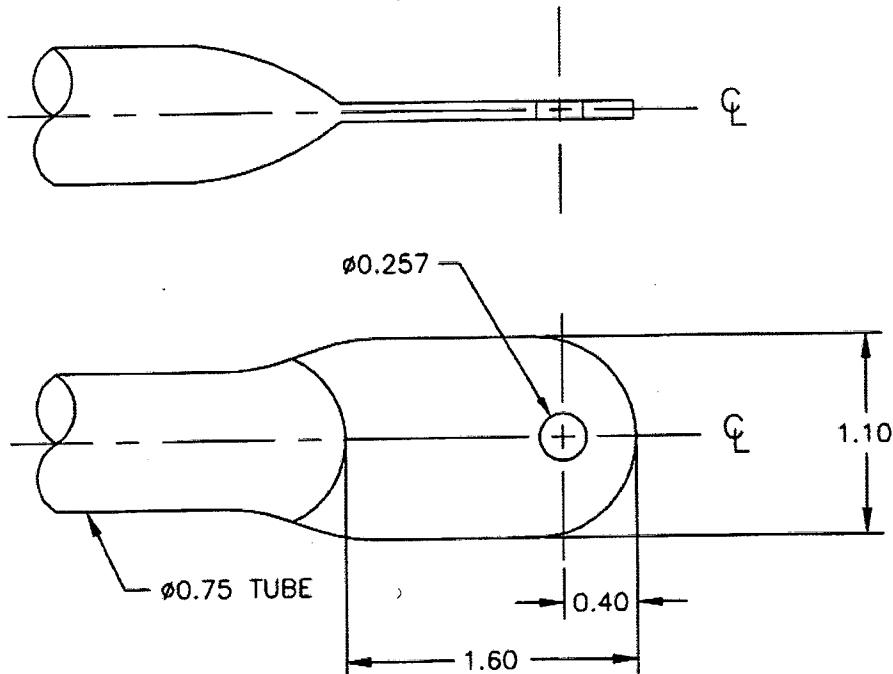


**DART**

DESIGN KE	DRAWN BY KE	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED M	APPROVED F	DRAWING NO. D2638	REV. A SHEET 1 OF 1
DATE 98.04.28		TITLE PUNCH DT8117 SPEC CONTROL	SCALE 1:1
A	98.04.28	NEW ISSUE	

**RELEASED**  
15/05/05 KE

## SPECIFICATION CONTROL DRAWING FOR PUNCH DT8117



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NO. 522